



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2585**Job Sheet 183862****Part No:** D2585**Job Qty:** 10 ea**Part Name:** Latch Clamp**Part Weight:** 0 lbs**Status:** Scheduled**Priority:** Medium**Job Created:** 9/27/18**Job Tracking No:****Due Date:** 10/5/18**Created By:** Michelle Gagnon-Donovan**Type:** Stock**Description:****Note:** DWG REV B IPP D 04.02.16 Reformat; Add Receiving Step KJ/RF IPP C 06.07.21 waterjet EC**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet	10 pcs		10/5/18	0.00	0.25	Waterjet 1		SEP 28 2018 68
120	QC	10 pcs		10/5/18	0.00	0.00	QC8		SEP 28 2018 68
130	Brake NC	10 pcs		10/5/18	0.01	0.23	Brake NC 1		OCT 19 2018 68
140	QC	10 pcs		10/5/18	0.00	0.00	QC5		OCT 22 2018 89
150	Packaging	10 pcs		10/5/18	0.00	0.00	Packaging3		OCT 22 2018 89
160	QC21-SA	10 Ea		10/5/18	0.00	0.00	QC21		OCT 23 2018

Part Op 100 - 1-Cut as per Dwg D2585
Descriptions: 130 - Form as per Dwg D2585

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S14GA	304SS sheet .080	.1570 sf (.0157 ea)	100-Waterjet	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet	M304S14GA	0	83	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Mounting Channel	2.590inches ± 0.010	2.600 2.580		
2	Mounting Channel	0.875inches ± 0.010	0.885 0.865		
3	Mounting Channel	0.078inches ± 0.010	0.088 0.068		
4	Mounting Channel	0.191inches + 0.005 - 0.001	0.196 0.190		

Plex 9/27/18 2:24 PM Dart.Gagnon.Michelle

DART
AEROSPACE

1470 Macleod Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S114502



Part: D2585

Job No: 183862

Serial No/Batch: S114502

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/28/18